



BIBITE POLARA Srl
Modica ITALY

TECHNICAL PRODUCT SHEET
SPUMA Glass Cl. 27,5
ANTICA RICETTA SICILIANA

REV. 5
DEL 30/10/2017

1. PRODUCT DESCRIPTION

1.1 Definition of product

Carbonated soft drink with sugar

EAN code bott. . 8018005301239

EAN code cluster 8018005720177

2. TECHNICAL SPECIFICATIONS

2.1 Nominal quantity (net weight or net volume, drained)

27,5 cl

2.2 Composition: ingredients and their percentage

ON LABEL:

Water, sugar, natural flavorings, carbon dioxide.
Acidifying agent: citric acid,
Preservatives: sodium benzoate.
Coloring agent E150d

Ingredient	% p/p
water	87,38
sugar	12
Flavorings	0,34
Citric acid	0,26
Sodium benzoate	0,016
E150d	0,004





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2.3 Shelf life and storage conditions (best before date) - specify the residual shelf life at the time of delivery

Durability	24 months
Storage conditions	Keep away from heat and light.
Best before date	Inkjet coding lines: cap/bottle neck EXP MM/YY EXP: expiration date MM: month of expiration YY: year of expiration (last two digits)

2.4 Food label expressed per 100 mL of product

DESCRIPTION	UNIT OF MEASUREMENT	AVERAGE VALUES
Energy	KJ kcal	204 49
Fat of which saturated fatty	G g	0,0 0,0
Carbohydrate Of which sugars	g g	12 12
Protein	g	0,06
Sodium	g	0,0



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3. FINISHED PRODUCT PHYSICAL-CHEMICAL PARAMETERS

3.1 Physical – Chemical characteristics

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE	TOLLERANCE
Net content	cl	27,5	Legal limits
Refractometric residue	°Bx	12	± 0,2
Total acidity in A.C.A.	%p/v	0,29	± 0,04
pH	u. pH	3,0	± 0,3
Gases (packaging)	g/l	6,5	± 0,3

3.2 Microbiological characteristics

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE
Total bacterial count	ufc/1ml	< 20
Mould	ufc/1ml	≤ 10
Yeast	ufc/1ml	≤ 10

3.3 Organoleptic characteristics

Appearance	Cl 27,5 glass bottle
Colour	dark
Odour	Characteristic spuma
Taste	Sweet, with a characteristic spuma
Consistency	Liquid



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4. PACKAGING

4.1 Encoding production batch

Il Row (Cap/bottle neck): Inkjet

Coding

Ldd mmyy

L: identifies beginning of batch encoding

dd: Day of month

mm: month of production

yy: year of production

5. CARTONS

5.1 Features of primary and secondary packing (specify material/thickness/weight)

DESCRIPTION OF PRIMARY PACKING	COLOUR
Glass bottle 27,5 cl	½ white
Crown cap	bronze
DESCRIPTION OF sales unit packing	
Cluster in 6-Bottle carton	Printed
3rd CARTON for pack of 4 clusters	
Shrink wrapped	clear

5.2 Palletizing

EPAL 120 X 80 pallets

No. LAYERS per PALLET	No. PACKS per LAYER	No. PACKS PER PALLET	PALLET HEIGHT
7	12	84	150cm

EPAL 120 X 100 pallets

No. LAYERS per PALLET	No. PACKS per LAYER	No. PACKS PER PALLET	PALLET HEIGHT
5	16	80	110cm

6. CERTIFICATIONS

6.1 Process/product certification shield

IFS Food 16/12/2016



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7.ALLERGENS

	allergens in recipe	traces of allergens in product (may contain traces of...on label)
Cereals containing gluten	<input type="checkbox"/>	<input type="checkbox"/>
Shellfish (crustaceans) and shellfish (crustacean)-based products	<input type="checkbox"/>	<input type="checkbox"/>
Eggs and egg-based products	<input type="checkbox"/>	<input type="checkbox"/>
Fish and fish-based products	<input type="checkbox"/>	<input type="checkbox"/>
Peanut and peanut-based products	<input type="checkbox"/>	<input type="checkbox"/>
Soya and soya-based products	<input type="checkbox"/>	<input type="checkbox"/>
Milk and milk-based products (including lactose)	<input type="checkbox"/>	<input type="checkbox"/>
Nuts	<input type="checkbox"/>	<input type="checkbox"/>
Celery and celery-based products	<input type="checkbox"/>	<input type="checkbox"/>
Mustard and mustard-based products	<input type="checkbox"/>	<input type="checkbox"/>
Sesame seeds and sesame seed-based products	<input type="checkbox"/>	<input type="checkbox"/>
Sulphur dioxide and sulphites in concentrations of more than 10 mg/kg or 10 mg/litre in terms of total SO ₂	<input type="checkbox"/>	<input type="checkbox"/>
Lupins and lupin-based products	<input type="checkbox"/>	<input type="checkbox"/>
Shellfish (molluscs) and shellfish (mollusc)-based products	<input type="checkbox"/>	<input type="checkbox"/>

