

1. PRODUCT DESCRIPTION

1.1 Definition of product:
Carbonated soft drink

EAN code bott.: 8018005301208

EAN code cluster: 8018005720153

2. TECHNICAL SPECIFICATIONS

2.1 Nominal quantity:

27.5 cl

2.2 Composition: ingredients and their percentage

On label:

Water, Sugar, Carbon dioxide,
Acidifying: Citric acid, Natural lemon
flavouring, Preservative: Sodium
benzoate.

Ingredients	%p/p
Water	92,055
Sugar	7,5
Citric acid	0,33
Natural lemon flavouring	0,10
Sodium benzoate	0,015



2.3 Shelf life and storage conditions

Durability	24 months
Storage conditions	<i>Keep away from heat and light.</i>
Best before date	Inkjet coding lines: cap bottle BB dd.mm.yy BB: expiration date dd: day of expiration mm: month of expiration YY: year of expiration

2.4 Nutrition facts

Food label expressed for 100 ml of product:

DESCRIPTION	UNIT OF MEASUREMENT	AVERAGE VALUES	%RI
Energy	KJ kcal	128 30	2%
Fat of which saturated fatty	g g	0,0 0,0	0%
Carbohydrates Of which sugars	g g	7,5 7,5	3% 8%
Protein	g	0,0	0%
Sodium	g	0,0	0%

3. FINISHED PRODUCT PHYSICAL-CHEMICAL PARAMETERS

3.1 Physical-chemical characteristics

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE	TOLERANCE
Net content	cl	27,5	Legal limits
Refractometric residue	°Bx	7,5	± 0,5
Total acidity in A.C.A.	%p/v	0,31	± 0,04
pH	u. pH	2,6	± 0,3
Gases (packaging)	g/l	6,5	± 0,3

3.2 Microbiological characteristics:

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE
Total bacterial count	ufc/1ml	< 20
Mould	ufc/1ml	≤ 10
Yeast	ufc/1ml	≤ 10

3.3 Organoleptic characteristics:

Appearance	27,5 cl Glass bottle
Colour	Clear
Odour	Characteristic lemon
Taste	Sweet, characteristic lemon
Consistency	Liquid

4. PACKAGING

4.1 Encoding production batch
1 row (cap/bottle neck): inject

4.2 Coding:

P dd.mm.yy

P: identifies beginning of batch encoding

dd: day of production

mm: month of production

yy: year of production

5. CARTONS

5.1 Features of primary and secondary packing:

DESCRIPTION OF PRIMARY PACKING	COLOUR
Glass bottle 27,5 cl	½ white
Crown cap/screw cap	bronze
DESCRIPTION OF sales unit packing	
Cluster in 6-Bottle carton	Printed
3rd CARTON for pack of 4 clusters	
Shrink wrapped	clear

5.2 Palletizing:

EPAL 120 X 80 pallets

N° LAYERS FOR PALLET	N° PACKS FOR LAYER	N° PACKS FOR PALLET	PALLET HEIGHT
7	11	77	160 Cm

EPAL 120 X 100 pallets

N° LAYERS FOR PALLET	N° PACKS FOR LAYER	N° PACKS FOR PALLET	PALLET HEIGHT
9	16	144	210 cm

6. CERTIFICATIONS

6.1 Process/product certification shield:

IFS Food 10/04/2025

7. ALLERGENS

	allergens in recipe	traces of allergens in product (may contain traces of...on label)
Cereals containing gluten	<input type="checkbox"/>	<input type="checkbox"/>
Shellfish (crustaceans) and shellfish (crustacean)-based products	<input type="checkbox"/>	<input type="checkbox"/>
Eggs and egg-based products	<input type="checkbox"/>	<input type="checkbox"/>
Fish and fish-based products	<input type="checkbox"/>	<input type="checkbox"/>
Peanut and peanut-based products	<input type="checkbox"/>	<input type="checkbox"/>
Soya and soya-based products	<input type="checkbox"/>	<input type="checkbox"/>
Milk and milk-based products (including lactose)	<input type="checkbox"/>	<input type="checkbox"/>
Nuts	<input type="checkbox"/>	<input type="checkbox"/>
Celery and celery-based products	<input type="checkbox"/>	<input type="checkbox"/>
Mustard and mustard-based products	<input type="checkbox"/>	<input type="checkbox"/>
Sesame seeds and sesame seed-based products	<input type="checkbox"/>	<input type="checkbox"/>
Sulphur dioxide and sulphites in concentrations of more than 10 mg/kg or 10 mg/litre in terms of total SO ₂	<input type="checkbox"/>	<input type="checkbox"/>
Lupins and lupin-based products	<input type="checkbox"/>	<input type="checkbox"/>
Shellfish (molluscs) and shellfish (mollusc)-based products	<input type="checkbox"/>	<input type="checkbox"/>