

1. PRODUCT DESCRIPTION

1.1 Definition of product:
Carbonated soft drink

EAN code bott.: 8018005301291

EAN code cluster: 8018005720184

2. TECHNICAL SPECIFICATIONS

2.1 Nominal quantity:

27.5 cl

2.2 Composition: ingredients and their percentage

On label:

Water, Sicilian Red Orange Juice 22% from concentrate,
Sugar, Carbon dioxide, Natural Red Orange Flavouring,
Acidifying: Citric acid, Black carrot juice, preservative: Sodium benzoate.

Ingredients	%p/p
Water	69,875
Sicilian red orange juice	22
Sugar	7,7
Natural red orange flavouring	0,20
Citric acid	0,16
Black carrot juice	0,05
Sodium benzoate	0,015



2.3 Shelf life and storage conditions

Durability	24 months
Storage conditions	<i>Keep away from heat and light.</i>
Best before date	Inkjet coding lines: cap bottle BB dd.mm.yy BB: expiration date dd: day of expiration mm: month of expiration YY: year of expiration

2.4 Nutrition facts

Food label expressed for 100 ml of product:

DESCRIPTION	UNIT OF MEASUREMENT	AVERAGE VALUES	%RI
Energy	KJ kcal	145 34	2%
Fat of which saturated fatty	g g	0,0 0,0	0%
Carbohydrates Of which sugars	g g	8,5 7,7	3% 9%
Protein	g	0,1	0%
Sodium	g	0,0	0%

3. FINISHED PRODUCT PHYSICAL-CHEMICAL PARAMETERS

3.1 Physical-chemical characteristics

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE	TOLERANCE
Net content	cl	27,5	Legal limits
Refractometric residue	°Bx	9	± 0,5
Total acidity in A.C.A.	%p/v	0,42	± 0,04
pH	u. pH	3	± 0,3
Gases (packaging)	g/l	6,5	± 0,3

3.2 Microbiological characteristics:

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE
Total bacterial count	ufc/1ml	< 20
Mould	ufc/1ml	≤ 10
Yeast	ufc/1ml	≤ 10

3.3 Organoleptic characteristics:

Appearance	27,5 cl Glass bottle
Colour	Red
Odour	Characteristic orange
Taste	Sweet, characteristic orange
Consistency	Liquid

4. PACKAGING

4.1 Encoding production batch
I row (cap/bottle neck): inject

4.2 Coding:

P dd.mm.yy

P: identifies beginning of batch encoding

dd: day of production

mm: month of production

yy: year of production

5. CARTONS

5.1 Features of primary and secondary packing:

DESCRIPTION OF PRIMARY PACKING	COLOUR
Glass bottle 27,5 cl	½ white
Crown cap/ Screw cap	bronze
DESCRIPTION OF sales unit packing	
Cluster in 6-Bottle carton	Printed
3rd CARTON for pack of 4 clusters	
Shrink wrapped	clear

5.2 Palletizing:

EPAL 120 X 80 pallets

N° LAYERS FOR PALLET	N° PACKS FOR LAYER	N° PACKS FOR PALLET	PALLET HEIGHT
7	11	77	160 Cm

EPAL 120 X 100 pallets

N° LAYERS FOR PALLET	N° PACKS FOR LAYER	N° PACKS FOR PALLET	PALLET HEIGHT
9	16	144	210 cm

6. CERTIFICATIONS

6.1 Process/product certification shield:
IFS Food 10/04/2025

7. ALLERGENS

	allergens in recipe	traces of allergens in product (may contain traces of...on label)
Cereals containing gluten	☐	☐
Shellfish (crustaceans) and shellfish (crustacean)-based products	☐	☐
Eggs and egg-based products	☐	☐
Fish and fish-based products	☐	☐
Peanut and peanut-based products	☐	☐
Soya and soya-based products	☐	☐
Milk and milk-based products (including lactose)	☐	☐
Nuts	☐	☐
Celery and celery-based products	☐	☐
Mustard and mustard-based products	☐	☐
Sesame seeds and sesame seed-based products	☐	☐
Sulphur dioxide and sulphites in concentrations of more than 10 mg/kg or 10 mg/litre in terms of total SO ₂	☐	☐
Lupins and lupin-based products	☐	☐
Shellfish (molluscs) and shellfish (mollusc)-based products	☐	☐