

1. PRODUCT DESCRIPTION

1.1 Definition of product:
Carbonated soft drink

EAN code bott.: 8018005301253

EAN code cluster: 8018005720399

2. TECHNICAL SPECIFICATIONS

2.1 Nominal quantity:

27.5 cl

2.2 Composition: ingredients and their percentage

On label:

Water, Orange Juice 22% from concentrate, Sugar, Carbon dioxide, Natural Orange Flavouring, Acidifying: Citric acid, Preservative: Sodium benzoate.

Ingredients	%p/p
Water	69,435
Orange juice	22
Sugar	8,1
Natural orange flavouring	0,3
Citric acid	0,15
Sodium benzoate	0,015



2.3 Shelf life and storage conditions

Durability	<i>24 months</i>
Storage conditions	<i>Keep away from heat and light.</i>
Best before date	Inkjet coding lines: cap bottle BB dd.mm.yy BB: expiration date dd: day of expiration mm: month of expiration YY: year of expiration

2.4 Nutrition facts

Food label expressed for 100 ml of product:

DESCRIPTION	UNIT OF MEASUREMENT	AVERAGE VALUES	%RI
Energy	KJ kcal	145 34	2%
Fat of which saturated fatty	G g	0,0 0,0	0%
Carbohydrate Of which sugars	G g	8,5 8,1	3% 9%
Protein	g	0,1	0%
Sodium	g	0,0	0%

3. FINISHED PRODUCT PHYSICAL-CHEMICAL PARAMETERS

3.1 Physical-chemical characteristics

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE	TOLERANCE
Net content	cl	27,5	Legal limits
Refractometric residue	°Bx	9	± 0,5
Total acidity in A.C.A.	%p/v	0,45	± 0,04
pH	u. pH	3	± 0,3
Gases (packaging)	g/l	6,5	± 0,3

3.2 Microbiological characteristics:

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE
Total bacterial count	ufc/1ml	< 20
Mould	ufc/1ml	≤ 10
Yeast	ufc/1ml	≤ 10

3.3 Organoleptic characteristics:

Appearance	27,5 cl Glass bottle
Colour	Yellow
Odour	Characteristic orange
Taste	Sweet, characteristic orange
Consistency	Liquid

4. PACKAGING

4.1 Encoding production batch
1 row (cap/bottle neck): inject

4.2 Coding:

P dd.mm.yy

P: identifies beginning of batch encoding

dd: day of production

mm: month of production

yy: year of production

5. CARTONS

5.1 Features of primary and secondary packing:

DESCRIPTION OF PRIMARY PACKING	COLOUR
Glass bottle 27,5 cl	½ white
Crown cap/ Screw cap	bronze
DESCRIPTION OF sales unit packing	
Cluster in 6-Bottle carton	Printed
3rd CARTON for pack of 4 clusters	
Shrink wrapped	clear

5.2 Palletizing:

EPAL 120 X 80 pallets

N° LAYERS FOR PALLET	N° PACKS FOR LAYER	N° PACKS FOR PALLET	PALLET HEIGHT
7	11	77	160 Cm

EPAL 120 X 100 pallets

N° LAYERS FOR PALLET	N° PACKS FOR LAYER	N° PACKS FOR PALLET	PALLET HEIGHT
9	16	144	210 cm

6. CERTIFICATIONS

6.1 Process/product certification shield:

IFS Food 10/04/2025

7. ALLERGENS

	allergens in recipe	traces of allergens in product (may contain traces of...on label)
Cereals containing gluten	☐	☐
Shellfish (crustaceans) and shellfish (crustacean)-based products	☐	☐
Eggs and egg-based products	☐	☐
Fish and fish-based products	☐	☐
Peanut and peanut-based products	☐	☐
Soya and soya-based products	☐	☐
Milk and milk-based products (including lactose)	☐	☐
Nuts	☐	☐
Celery and celery-based products	☐	☐
Mustard and mustard-based products	☐	☐
Sesame seeds and sesame seed-based products	☐	☐
Sulphur dioxide and sulphites in concentrations of more than 10 mg/kg or 10 mg/litre in terms of total SO ₂	☐	☐
Lupins and lupin-based products	☐	☐
Shellfish (molluscs) and shellfish (mollusc)-based products	☐	☐