



BIBITE POLARA Srl
Modica ITALY

TECHNICAL PRODUCT SHEET
ORANGE Glass Cl. 27,5
ANTICA RICETTA SICILIANA

REV. 6
DEL 05/06/2018

1. PRODUCT DESCRIPTION

1.1 Definition of product

Carbonated soft drink with sugar

EAN code bott. 8018005301253

EAN code cluster8018005720399

2. TECHNICAL SPECIFICATIONS

2.1 Nominal quantity (net weight or net volume, drained)

27,5 cl

2.2 Composition: ingredients and their percentage

ON LABEL::

Water, sugar, orange juice 22%, carbon dioxide,
natural flavorings orange
Acidifying agent: citric acid,
Preservatives: sodium benzoate.

Ingredients	% p/p
Water	65,585
orange juice	22,0
Sugar	11,7
Citric acid	0,16
Natural flavorings	0,54
Sodium benzoate	0,015





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2.3 Shelf life and storage conditions (best before date) - specify the residual shelf life at the time of delivery

Durability	24 months
Storage conditions	Keep away from heat and light.
Best before date	Inkjet coding lines: cap/bottle neck EXP MM/YY EXP : expiration date MM : month of expiration YY : year of expiration (last two digits)

2.4 Nutrition Facts

Food label expressed per 100 mL of product

DESCRIPTION	UNIT OF MEASUREMENT	AVERAGE VALUES
Energy	KJ kcal	199 47
Fat of which saturated fatty	G g	0,0 0,0
Carbohydrate Of which sugars	g g	12,0 11,7
Protein	g	0,01
Sodium	g	0,0



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3. FINISHED PRODUCT PHYSICAL-CHEMICAL PARAMETERS

3.1 Physical – Chemical characteristics

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE	TOLERANCE
Net content	cl	27,5	Legal limits
Refractometric residue	°Bx	11.7	± 0,2
Total acidity in A.C.A.	%p/v	0,27	± 0,04
pH	u. pH	3,0	± 0,3
Gases (packaging)	g/l	6,5	± 0,3

3.2 Microbiological characteristics

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE
Total bacterial count	ufc/1ml	< 20
Mould	ufc/1ml	≤ 10
Yeast	ufc/1ml	≤ 10

3.3 Organoleptic characteristics

Appearance	27,5 cl Glass bottle
Colour	Red /Orange
Odour	Characteristic orange
Taste	Sweet, characteristic orange
Consistency	Liquid



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4. PACKAGING

4.1 Encoding production batch

Il Row (Cap/bottle neck): Inkjet

Coding

Ldd mmyy

L: identifies beginning of batch encoding

dd: Day of month

mm: month of production

yy: year of production

5. CARTONS

5.1 Features of primary and secondary packing (specify material/thickness/weight)

DESCRIPTION OF PRIMARY PACKING	COLOUR
Glass bottle 27,5 cl	white
Crown cap	bronze
DESCRIPTION OF sales unit packing	
Cluster in 6-Bottle carton	Printed
3rd CARTON for pack of 4 clusters	
Shrink wrapped	clear

5.2 Palletizing

EPAL 120 X 80 pallets

No. LAYERS per PALLET	No. PACKS per LAYER	No. PACKS PER PALLET	PALLET HEIGHT
7	12	84	150cm

EPAL 120 X 100 pallets

No. LAYERS per PALLET	No. PACKS per LAYER	No. PACKS PER PALLET	PALLET HEIGHT
5	16	80	110cm

6. CERTIFICATIONS

6.1 Process/product certification shield

IFS Food 16/12/2017



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7. ALLERGENS

	allergens in recipe	traces of allergens in product (may contain traces of...on label)
Cereal scontaining gluten	<input type="checkbox"/>	<input type="checkbox"/>
Shellfish (crustaceans) and shellfish (crustacean)-based products	<input type="checkbox"/>	<input type="checkbox"/>
Eggs and egg-based products	<input type="checkbox"/>	<input type="checkbox"/>
Fish and fish-based products	<input type="checkbox"/>	<input type="checkbox"/>
Peanut and peanut-based products	<input type="checkbox"/>	<input type="checkbox"/>
Soya and soya-based products	<input type="checkbox"/>	<input type="checkbox"/>
Milk and milk-based products (including lactose)	<input type="checkbox"/>	<input type="checkbox"/>
Nuts	<input type="checkbox"/>	<input type="checkbox"/>
Celery and celery-based products	<input type="checkbox"/>	<input type="checkbox"/>
Mustard and mustard-based products	<input type="checkbox"/>	<input type="checkbox"/>
Sesame seeds and sesame seed-based products	<input type="checkbox"/>	<input type="checkbox"/>
Sulphur dioxide and sulphites in concentrations of more than 10 mg/kg or 10 mg/litre in terms of total SO 2	<input type="checkbox"/>	<input type="checkbox"/>
Lupins and lupin-based products	<input type="checkbox"/>	<input type="checkbox"/>
Shellfish (molluscs) and shellfish (mollusc)-based products	<input type="checkbox"/>	<input type="checkbox"/>